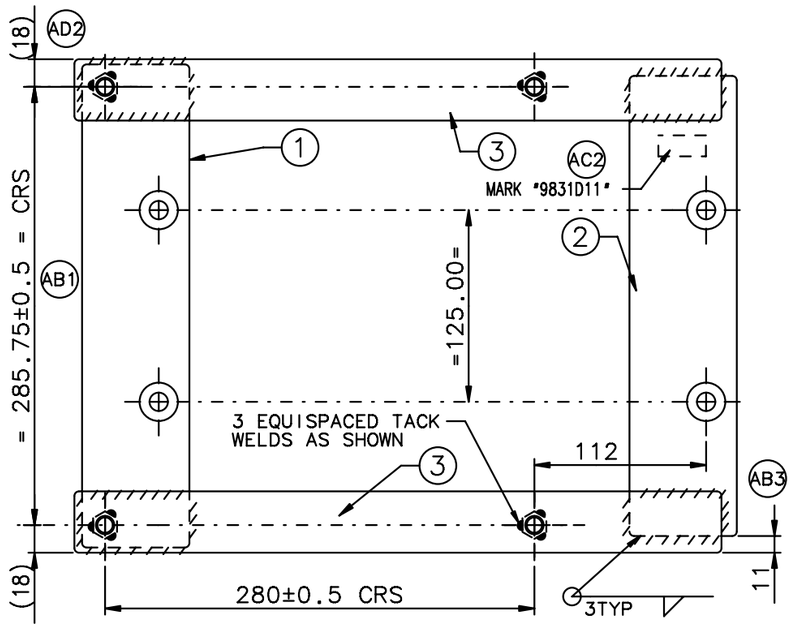
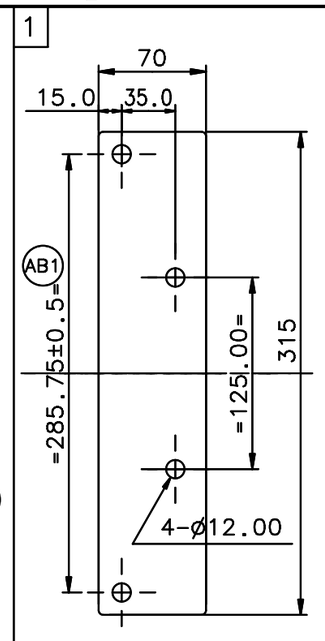
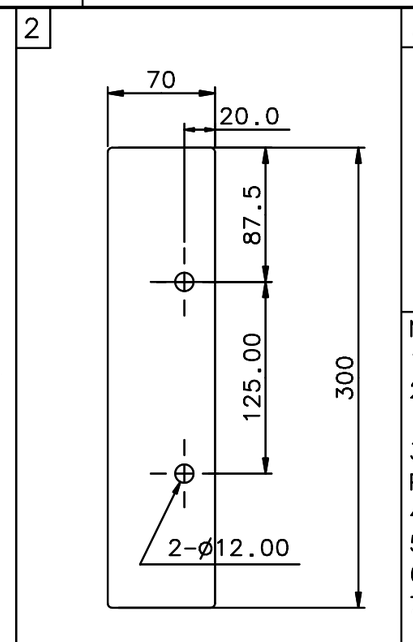




10 THK



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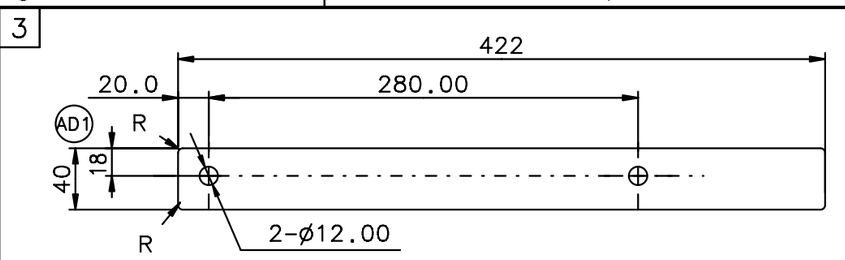
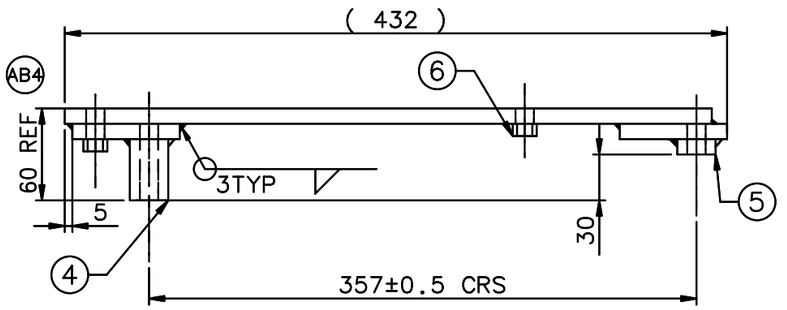
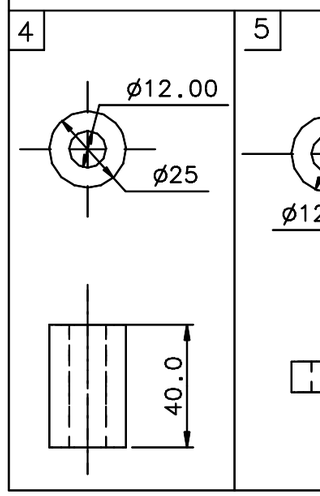
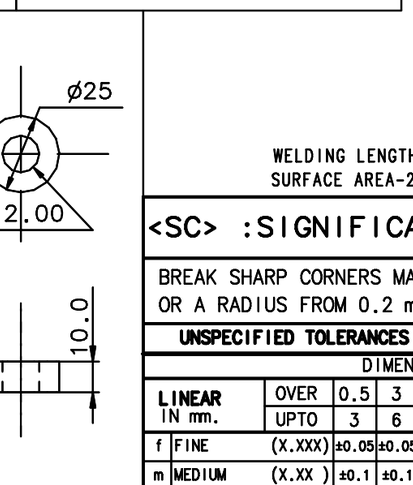


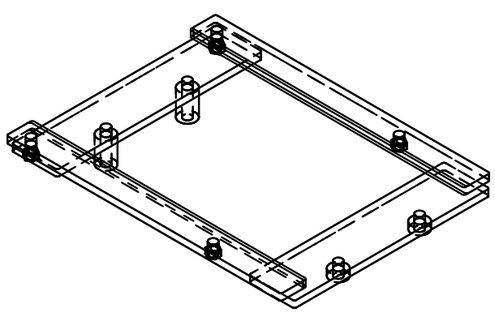
10 THK

NOTE:
1. WELDING SPEC-CO2 AS PER PS 608./ S 05 002
2. UNSPECIFIED TOL.- FOR WELDED CONSTRUCTIONS AS PER ISO-13920,CLASS A (AC1)
3. PRE-TREATMENT: 7 TANK ZINC PHOSPHATE COATING AS PER PS529
4. SURFACE TREATMENT:POLYESTER POWDER COATING
5. FINISH: SATIN BLACK DFT-50 MICRONS
6. FOR POWDER COATING PROCESS,REFER PS622
7. DO NOT PAINT INTERNAL THREADS (AD3)









AB2						
6	HEX NUT	M10X1.5 GR8 IS 1363	0.01	4
5	REAR BUSH	FE410W AS PER IS 2062	0.03	2
4	FRONT BUSH	FE410W AS PER IS 2062	0.11	2
3	SIDE PLATE	FE410W AS PER IS 2062	1.28	2
2	REAR PLATE	FE410W AS PER IS 2062	1.61	1
1	FRONT PLATE	FE410W AS PER IS 2062	1.68	1
SL NO	PART NAME	MATERIAL SPECIFICATION	UNIT WEIGHT APPROX kg	QTY

WELDING LENGTH-110 cm APPROX
SURFACE AREA-2000 cm2 APPROX

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000
		UPTO	3	6	30	120	400	1000	2000	4000
f	FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m	MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c	COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v	VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8

ANGULAR IN deg.			LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
		OVER	-	10	50	120	400
		UPTO	10	50	120	400	-
f	FINE	(X.XXX)	±1°	±0°30′	±0°20′	±0°10′	±0°5′
m	MEDIUM	(X.XX)					
c	COARSE	(X.X)	±1°30′	±1°	±0°30′	±0°15′	±0°10′
v	VERY COARSE	(X)	±3°	±2°	±1°	±0°30′	±0°20′

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A3

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE

DRG OFF NOTE:
RAC-SIP=704
RAC-TRANS=252
HYD-TRANS=252
SEAT SIP=253

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
600000 004595	AE		PRODUCTION RELEASE	RK	ASP	ADL	24/10 /13
ECN13P0 16997	AD3 AD2 AD1	B4 D1 D3	PART 3 WEIGHT 1.28 WAS 1.16 REF DIM (18)SHOWN IN ASSEMBLY PART 2 DIM 40 WAS 36	RK	ASP	ADL	03/10 /13
ECN13P0 16783	AC2	D2	PART NO. IDENTIFICATION BY PUNCHING ADDED	RK	ASP	ADL	05/09 /13
	AC1	C4 C2	NOTES MODIFIED,BLACK POLYSTER COATING WAS PRIMING				
ECN13P0 15293	AB4 AB3	B1 C2	REF DIM 60 SHOWN DIM 11 WAS 12				
	AB2 AB1	C4 C1,D2	M10X1.5 WAS M10X1.25 DIM 285.75 WAS 287.75	RK	ASP	NS	08/02 /13
ECN12P0 14352	AA		REDESIGNED AS PER CAE	RK	ASP	VVB	25/01 /13

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : 600000004595
PART NO. : E007609831D11

PART NAME : SEAT MOUNTING BRACKET 90HP

MATERIAL : SEE NOTES
HEAT TREATMENT : ---

	NAME	SIGN	DATE
CAD ENGG.	MDP	--sd--	11/08 /2012
DESIGNER	MDP	--sd--	11/08 /2012
CHECKER	ASP	--sd--	11/08 /2012
APPR.BY	VVB	--sd--	11/08 /2012

FIRST USED TRCR. MODEL 90 HP
SCALE NTS
SHEET 1 OF 1
UNIT QTY. : 1
WEIGHT : 6.1 kg.